



Logo Placements

6361 Work Trousers, CI 2

Recommended logo placements

Heat seal & Embroidery

- 100 Right leg, centered 2 cm above pocket seam, maximum size 100x100mm
- 101 Left leg, centered 2 cm above pocket seam, maximum size 100x100mm

Heat seal

- 18 Centered at right hip-pocket, maximum size 100x80 mm
- 19 Right leg pocket, maximum size 100x40mm
- 20 Left leg pocket, maximum size 100x40mm
- 29 Right thigh-pocket flap, maximum size 30x120 mm
- 30 Left thigh-pocket flap, maximum size 30x100 mm



Maximum size of logo cm² to keep classification EN 20471

Size	cm ²	cm
44	200	14x
46	400	20x20
All other	600	24x24

- 1Y** Add Y after the placement and it will be turned from bottom to top
- 1B** Add B after the placement and it will be below the (1B)
- 1Z** Add Z after the placement and it will be turned from top to bottom



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.



Right side of trouser



Left side of trouser